Concrete Controls Inc.
Quality Admixtures Since 1947

EDECON System Products

Hydropel®

Waterproofer

DESCRIPTION

Edecon Hydropel is a liquid integral water repellent admixture that reduces or eliminates absorption of water in concrete, masonry and mortar mixes.

USES

Hydropel is ideal anywhere concrete is exposed to moisture above or below grade including:

- Slabs on grade
- Foundation and retaining walls
- Exterior panels
- Columns
- Interior and exterior concrete walls
- Roof slabs
- Precast concrete
- Concrete masonry, mortar and stucco

TECHNICAL INFORMATION

Hydropel creates a chemical change within concrete, forming an insoluble compound that acts as an impermeable lining on the sides of the pores and voids within the concrete, making it water repellent. This impedes evaporation outward during curing, thereby minimizing shrinkage. By preventing the free passage of moisture, the detrimental effects of freeze-thaw cycles are minimized.

ADVANTAGES

- Minimizes plastic shrinkage cracks by reducing the rapid evaporation of water
- Increases the resistance to freezing and thawing
- Increases the resistance to Alkali-Silica reactivity of aggregates in concrete
- Minimizes the formation of mildew on walls and floor
- Enhances curing by retaining mixing water
- Minimizes damage due to corrosion of reinforcing steel
- Eliminates efflorescence and dusting of concrete
- Ideal lubrication for pumping concrete

APPLICATION

Hydropel is dosed at the rate of 64 oz per cubic yard (1900ml per M^3) for moderate moisture exposure and pumping applications.

Use 128 oz. per cubic yard (3800 ml per M^3) of concrete for severe moisture exposure applications.

PACKAGING

Standard packaging is 53-gallon (200 L) drums. Special packaging is available upon request.

WARRANTY: This information is to assist customers in determining whether our products are suitable for their applications. Our products are intended for sale only to industrial and commercial customers. We ask that customers inspect and test our products before use to satisfy themselves as to contents and suitability. Nothing herein shall constitute a warranty, express or implied, including any warranty of merchantability or fitness, nor is protection from any law or patent to be inferred. All patent, copyright and trademark rights are reserved. The exclusive remedy for all proven claims is replacement of our materials; in no event shall we be liable for special, incidental or consequential damages.

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NS GROUT

NON-SHRINK, NON-STAIN, NON-METALLIC

NS GROUT is designed for critical use where high strength, non-staining characteristics and positive expansion are required. It contains only natural aggregate and an expansive cementitious binder. It is extremely flowable, and when cured, appears similar in appearance to concrete.

PRIMARY APPLICATIONS

- Pumps
- Fans
- Motors
- Compressors
- Generators
- Machine bases of all types
- Anchor bolts
- Column baseplates

FEATURES / BENEFITS

- Non-staining natural aggregate for better appearance
- Non-shrink performance provides excellent bearing
- Flowable and self-leveling
- High strength
- Appearance of plain concrete
- Does not contain any added chloride ions

SPECIFICATION / COMPLIANCES

- Meets the requirements of CRD C-621, Corps of Engineers Specification for Non-Shrink Grout.
- Shows positive expansion when tested in accordance with ASTM Specification C-1090, Standard Test Method for Measuring Changes in Height of Cylindrical Specimens from Hydraulic-Cement Grout.
- Meets the performance requirements of ASTM C-1107, Grades A & B as well as Grade C, "Standard Specification for Packaged Dry, Hydraulic-Cement Grout (non-shrink)."
- Meets ASTM C-827 "Test method for early volume of cementitious mixtures.

TECHNICAL INFORMATION

Typical Engineering Data

The following results were developed under laboratory conditions.

Flowable Consistency

1.0 gal/50 lb (3.8 liter/22.7 kg)

Flow Rate: ASTM C-939 & CRD C-621

120% Flow (flow table)

Compressive Strength

2" (50 mm) cubes (ASTM C-109 Modified*)

Age	Strength	
3 days	5,000 psi	(34 MPa)
7 days	7,000 psi	(48 MPa)
14 days	8,000 psi	(55 MPa)
28 days	9,000 psi	(62 MPa)

***See ASTM C-1107 Section 11.5 & 11.5.1 - 11.5.3**

Expansion

Tested in Accordance with CRD C-621

3 days	.01%
7 days	.06%
14 days	.06%
28 days	.06%

Fluid Consistency

1.2 gal/50 lb (4.5 liter/22.7 kg)

Flow Rate: ASTM C-939 & CRD C-621

20 to 30 seconds (Flow Cone)

Compressive Strength

2" (50 mm) cubes (ASTM C-109)

Age	Strength	
3 days	4,000 psi	(28 MPa)
7 days	6,000 psi	(41 MPa)
14 days	6,500 psi	(45 MPa)
28 days	7,000 psi	(48 MPa)

Expansion

Tested in Accordance with CRD C-621

3 days	.01%
7 days	.06%
14 days	.06%
28 days	.06%

Setting Time ASTM C-191

Initial Set	3 hrs	5 mins.
Final Set	4 hrs	47 mins

Appearance

NS GROUT is a free flowing powder designed to be mixed with water. After mixing and placing, the color may initially appear much darker than the surrounding concrete. While this color will lighten up substantially as the concrete cures and dries out, the grout may always appear somewhat darker than the surrounding concrete.

PACKAGING / YIELD

NS GROUT is packaged in 50 lb (22.7 kg) bags and yields 0.45 ft^3 (0.013 m^3) of fluid grout when mixed with 1.2 gal (4.5 liter) of water.

50 lb (22.7 kg) of NS GROUT and 25 lbs (11.3 kg) of 3/8" (9.5 mm) pea gravel will yield approximately 0.60 ft^3 (.017 m^3) of flowable consistency grout. Use pea gravel for deep fills only.

Shelf Life: 2 years in original, unopened package.

DIRECTIONS FOR USE

The contractor and engineer are encouraged to consult and review the Euclid Chemical bulletin "Application Instructions - Cementitious Grouting." The document offers instructions detailing the general installation of Euclid Chemical manufactured cement-based grout products.

Note: If the contractor is not familiar with standard grout placement techniques, a pre-job meeting is suggested to review the project details unique to the particular job. Contact your local Euclid Chemical representative for additional information.

The information given here is offered in particular support to the mixing and placing of NS GROUT. This information should be used in conjunction with the Application Instructions guide mentioned above.

Mixing:

Consistency	Estimated Water Content*
Fluid	1.2-1.25 gal/50 lb bag (4.5 liter/22.7 kg)
Flowable	1.0 gal/50 lb bag (3.8 liter/22.7 kg)
Plastic	.9 gal/50 lb bag (3.4 liter/22.7 kg)

* Do not add water in an amount that will cause bleeding or segregation. More or less water may be required to achieve a 25 second flow or the desired placing consistency, depending on temperature and other variables. Do not add sand or cement to the grout since this action will change its precision grouting characteristics.

Do not use this product at a flow cone rate of less than 20 seconds if checking flow rates on the job site (see CRD-C-611 of ASTM C-939 for flow cone method).

Where NS GROUT will be placed at a thickness over 2" (50.8 mm), up to 25 lb (11.3 kg) of pea gravel may be added to each bag of grout. Note that the water demand to achieve a certain flow level of the grout will change. Do not add sufficient water to promote bleeding of the grout.

Placing-NS GROUT sets more rapidly than plain mortars; therefore, place quickly and continuously. If placing this product in hot weather, use of cold water will increase the working time.

Curing and Sealing-Proper curing procedures are important to ensure the durability and quality of the grout. Wet cure the grout until the forms are stripped. Then, cure the grout with a high solids curing compound, such as SUPER REZ-SEAL, SUPER FLOOR COAT or SUPER AQUA-CURE VOX as described in the general grouting Application Instructions guide.

Curing Compound must be ordered separately.

CLEAN-UP

Clean tools and equipment with water before the material hardens.

PRECAUTIONS / LIMITATIONS

- Do not add any admixture or fluidifiers.
- Proper curing is required.
- Employ cold weather or hot weather grouting practices as the temperatures dictates.
- Store materials in a dry place.
- Do not allow to freeze until 4000 psi (27.6 MPa) is attained.
- Do not use as a topping.
- Do not use material at temperatures that may cause premature freezing.
- Rate of strength gain is significantly affected at temperature extremes.

NS Grout-4.03

WARRANTY: The Euclid Chemical Company ("Euclid") solely and expressly warrants that its products shall be free from defects in materials and workmanship for six (6) months from the date of purchase. Unless authorized in writing by an officer of Euclid, no other representations or statements made by Euclid or its representatives, in writing or orally, shall alter this warranty. EUCLID MAKES NO WARRANTIES, IMPLIED OR OTHERWISE, AS TO THE MERCHANTABILITY OR FITNESS FOR ORDINARY OR PARTICULAR PURPOSES OF ITS PRODUCTS AND EXCLUDES THE SAME. If any Euclid product fails to conform with this warranty, Euclid will replace the product at no cost to Buyer. Replacement of any product shall be the sole and exclusive remedy available and buyer shall have no claim for incidental or consequential damages. Any warranty claim must be made within one (1) year from the date of the claimed breach. Euclid does not authorize anyone on its behalf to make any written or oral statements which in any way alter Euclid's installation information or instructions in its product literature or on its packaging labels. Any installation of Euclid products which fails to conform with such installation information or instructions shall void this warranty. Product demonstrations, if any, are done for illustrative purposes only and do not constitute a warranty or warranty alteration of any kind. Buyer shall be solely responsible for determining the suitability of Euclid's products for the Buyer's intended purposes.

Construction

Product Data Sheet
Edition 8.2003
Identification no. 189
SikaTop 122 *Plus*

SikaTop® 122 *PLUS*

Two-component, polymer-modified, cementitious, trowel-grade mortar plus FerroGard 901 penetrating corrosion inhibitor

Description

SikaTop 122 *PLUS* is a two-component, polymer-modified, portland-cement, fast-setting, trowel-grade mortar. It is a high performance repair mortar for horizontal and vertical surfaces and offers the additional benefit of FerroGard 901, a penetrating corrosion inhibitor.

Where to Use

- On grade, above, and below grade on concrete and mortar.
- On horizontal surfaces.
- As a structural repair material for parking structures, industrial plants, walkways, bridges, tunnels, dams, and ramps.
- To level concrete surfaces.
- As an overlay system for topping/resurfacing concrete.
- Overlay in cathodic protection systems.

Advantages

- High compressive and flexural strengths.
- High early strengths. Opens to traffic fast: foot in 4-6 hours, pneumatic tire in 8-12 hours.
- High abrasion resistance.
- Increased freeze/thaw durability and resistance to deicing salts.
- Compatible with coefficient of thermal expansion of concrete - Passes ASTM C-884 (modified).
- Increased density - improved carbon dioxide resistance (carbonation) without adversely affecting water vapor transmission (not a vapor barrier).
- Enhanced with FerroGard 901, a penetrating corrosion inhibitor - reduces corrosion even in the adjacent concrete.
- Not flammable, non-toxic.
- Conforms to ECA/USPHS standards for surface contact with potable water.
- USDA approved for food industry.
- ANSI/NSF Standard 61 potable water approved.

Yield

0.51 cu. ft./ unit mortar; 0.75 cu. ft./unit concrete; (SikaTop 122 + 42 lbs. 3/8 pea gravel)

Packaging

Component 'A' - 1-gal. plastic jug; 4/carton. **Component 'B'** - 61.5-lb. multi-wall bag.

Typical Data *(Material and curing conditions @ 73°F (23°C) and 50% R.H.)*

Shelf Life One year in original, unopened packaging.

Storage Conditions Store dry at 40°-95°F. **Condition material to 65°-75°F before using.** Protect Component 'A' from freezing. If frozen, discard.

Color Concrete gray when mixed.

Mixing Ratio Plant-proportioned kit, mix entire unit.

Application Time Approximately 30 minutes.

Finishing Time 50-120 minutes

Note: All times start after adding Component 'B' to Component 'A' and are highly affected by temperature, relative humidity, substrate temperature, wind, sun and other job site conditions.

Density (wet mix) 136 lbs./cu. ft. (2.18 kg./l)

Flexural Strength (ASTM C-293) 28 days 2,000 psi (13.8 MPa)

Splitting Tensile Strength (ASTM C-496) 28 days 750 psi (5.2 MPa)

Bond Strength* (ASTM C-882 modified) 28 days 2,200 psi (15.2 MPa)

Compressive Strength (ASTM C-109)

1 day	3,000 psi (20.7 MPa)
7 days	5,500 psi (37.9 MPa)
28 days	7,000 psi (48.3 MPa)

Permeability (AASHTO T-277) 28 days Approx. 500 Coulombs. Electrical resistivity (ohm-cm) 28,000

Freeze/Thaw Resistance (ASTM C-666) 300 cycles 98%

Corrosion Testing for FerroGard 901

Cracked Beam Corrosion Tests:

Reduced corrosion rates 63% versus control specimens
ASTM G109 modified after 400 days

* Mortar scrubbed into substrate.

How to Use

Substrate Concrete, mortar, and masonry products.

Surface Preparation - Concrete/Mortar: Remove all deteriorated concrete, dirt, oil, grease, and all bond-inhibiting materials from surface. Be sure repair area is not less than 1/8 inch in depth. Preparation work should be done by high pressure water blast, scabbler, or other appropriate mechanical means to obtain an exposed aggregate surface with a minimum surface profile of ±1/16 inch (CSP-5). Saturate surface with clean water. Substrate should be saturated surface dry (SSD) with no standing water during application.

Reinforcing Steel: Steel reinforcement should be thoroughly prepared by mechanical cleaning to remove all traces of rust. Where corrosion has occurred due to the presence of chlorides, the steel

Construction

should be high-pressure washed with clean water after mechanical cleaning. For priming of reinforcing steel use Sika Armatec 110 EpoCem (consult Technical Data Sheet).

Priming

Concrete Substrate: Prime the prepared substrate with a brush or sprayed applied coat of Sika Armatec 110 EpoCem (consult Technical Data Sheet). Alternately, a scrub coat of SikaTop 122 Plus can be applied prior to placement of the mortar. The repair mortar has to be applied into the wet scrub coat before it dries.

Mixing

Pour approximately 7/8 of Component 'A' into the mixing container. Add Component 'B' (powder) while mixing continuously. Mix mechanically with a low-speed drill (400- 600 rpm) and mixing paddle or mortar mixer. Add remaining Component 'A' (liquid) to mix if a more loose consistency is desired. Mix to a uniform consistency, maximum 3 minutes. Thorough mixing and proper proportioning of the two components is necessary.

For SikaTop 122 *PLUS* concrete: Pour all of Component 'A' into mixing container. Add all of Component 'B' while mixing, then introduce 3/8 inch coarse aggregate at desired quantity. Mix to uniform consistency, maximum 3 minutes. Addition rate is 42 lbs. per bag (approx. 3.0 to 3.5 gal. by loose volume). The aggregate must be non-reactive (reference ASTMC1260, C227 and C289), clean, well-graded, saturated surface dry, have low absorption and high density, and comply with ASTM C 33 size number 8 per Table 2.

Note: Variances in the quality of the aggregate will affect the physical properties of SikaTop 122 *PLUS*. The yield is increased to 0.75 cu. ft./unit with the addition of the aggregate (42 lbs.). Do not use limestone aggregate.

Application & Finish

SikaTop 122 *PLUS* **must be scrubbed** into the substrate, filling all pores and voids. Force material against edge of repair, working toward center. After filling repair, consolidate, then screed. Allow mortar or concrete to set to desired stiffness, then finish with wood or sponge float for a smooth surface, or broom or burlap-drag for a rough finish.

Curing

As per ACI recommendations for portland cement concrete, curing is required. Moist cure with wet burlap and polyethylene, a fine mist of water or a water based* compatible curing compound. Curing compounds adversely affect the adhesion of following layers of mortar, leveling mortar or protective coatings. Moist curing should commence immediately after finishing. Protect newly applied material from direct sunlight, wind, rain and frost.

*Pretesting of curing compound is recommended.

Limitations

Application thickness:	**Min.**	**Max. in one lift**
Neat	1/8 inch (3 mm)	1 inch (25 mm)
Extended	1 inch (25 mm)	4 inches (100 mm)

- Minimum ambient and surface temperatures 45°F (7°C) and rising at time of application.
- Addition of coarse aggregates may result in variations of the physical properties of the mortar.
- Do not use solvent-based curing compound.
- Size, shape and depth of repair must be carefully considered and consistent with practices recommended by ACI. For additional information, contact Technical Service.
- For additional information on substrate preparation, refer to ICRI Guideline No.03732 Coatings, and Polymer Overlays.
- If aggressive means of substrate preparation is employed, substrate strength should be tested in accordance with ACI 503 Appendix A prior to the repair application.
- As with all cement based materials, avoid contact with aluminum to prevent adverse chemical reaction and possible product failure. Insulate potential areas of contact by coating aluminum bars, rails, posts etc. with an appropriate epoxy such as Sikadur Hi-Mod 32.

Caution

Component 'A' - Irritant - May cause skin/eye/respiratory irritation. Avoid breathing vapors. Use with adequate ventilation. Avoid skin and eye contact. Safety goggles and rubber gloves are recommended.

Component 'B' - Irritant; suspect carcinogen - Contains portland cement and sand (crystalline silica). Skin and eye irritant. Avoid contact. Dust may cause respiratory tract irritation. Avoid breathing dust. Use only with adequate ventilation. May cause delayed lung injury (silicosis). IARC lists crystalline silica as having sufficient evidence of carcinogenicity in laboratory animals and limited evidence of carcinogenicity in humans. NTP also lists crystalline silica as a suspect carcinogen. Use of safety goggles and chemical resistant gloves is recommended. If PELs are exceeded, an appropriate, NIOSH approved respirator is required. Remove contaminated clothing.

First Aid

In case of skin contact, wash thoroughly with soap and water. For eye contact, flush immediately with plenty of water for at least 15 minutes, and contact a physician. For respiratory problems, remove person to fresh air.

Clean Up

In case of spillage, scoop or vacuum into appropriate container, and dispose of in accordance with current, applicable local, state and federal regulations. Keep container tightly closed and in an upright position to prevent spillage and leakage. **Mixed components:** Uncured material can be removed with water. Cured material can only be removed mechanically.

KEEP CONTAINER TIGHTLY CLOSED — KEEP OUT OF REACH OF CHILDREN
NOT FOR INTERNAL CONSUMPTION — FOR INDUSTRIAL USE ONLY
CONSULT MATERIAL SAFETY DATA SHEET FOR MORE INFORMATION

Sika warrants this product for one year from date of installation to be free from manufacturing defects and to meet the technical properties on the current technical data sheet if used as directed within shelf life. User determines suitability of product for intended use and assumes all risks. Buyer's sole remedy shall be limited to the purchase price or replacement of product exclusive of labor or cost of labor.

NO OTHER WARRANTIES EXPRESS OR IMPLIED SHALL APPLY INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES.

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QUALITY ISO 9001 9002 ACHIEVEMENT

Construcción

SikaTop-144

Mortero cementicio con base acrílica para recubrimientos (tipo pintura) impermeables y flexibles.

Descripción

SikaTop-144 es un mortero predosificado de 2 componentes, listo para usar como recubrimiento impermeable y decorativo. Elaborado a base de cemento, arenas de granulomertría seleccionada y resinas acrílicas.

Usos

Como acabado protector, impermeable y decorativo en superficies de concreto, ladrillo o asbesto-cemento, en obras civiles, bodegas, edificios, etc.
Como pintura impermeable en tanques para depósito de agua, muros de contención, fachadas, muros interiores o exteriores.

Ventajas

- Aplicación sencilla con rodillo o brocha.
- Excelente adherencia a diferentes materiales de construcción.
- Puede aplicarse sobre superficies húmedas.
- Resistente a la interperie y ambiente salino.
- Apto para recubrir tanques de agua potable.
- Permite que las superficies respiren.
- Excelente durabilidad en todos los climas.
- Predosificado, es decir, se controlan las características y propiedades finales de la mezcla.

Modo de Empleo

Preparación del Sustrato:
La superficie debe estar sana y limpia (libre de grasa, polvo, pintura, agentes curadores u otras materias extrañas). Hay que reparar las grietas con **Sikaflex-1A** o **Sikaflex Construction Sealant** y Los descascaramientos con un mortero preparado con **SikaTop-122**. Antes de la aplicación del producto se debe saturar la superficie con agua, evitando encharcamientos.

Preparación del Producto:
En un recipiente de boca ancha vierta primero el 80% del componente A (liquido) y luego el componente B (polvo), en forma gradual. Mezcle manualmente o con un equipo mecánico (taladro de bajas revoluciones), hasta obtener una mezcla de color uniforme , libre de grumos, por último adicione el resto de la resina, continúe con el mezclado hasta obtener nuevamente la uniformidad de la mezcla.

Aplicación del producto:
Una vez mezclado el **SikaTop-144**, se debe aplicar antes de transcurrir 1 hora (20 ºC). Aplique mínimo 2 manos con brocha o rodillo, colocando la segunda cuando la primera haya secado. (aprox. 4 horas).

Construcción

Consumos

De 0.7 a 0.9 kg/m^2 aplicado en 2 capas, dependiendo de la rugosidad de la superficie.

Presentación

Unidad A+B, 25 kgs.

Datos Técnicos

Colores:	Blanco y Gris
Densidad:	1.8 kg/l aprox.
Temp. mínima de aplicación:	5 ºC
Puesta en servicio:	72 hrs.
Relación de mezcla:	38:62 en peso A+B 1:1.6 en volumen A+B
Espesor mínimo a dos capas:	0.35 mim.
Espesor máximo a dos capas:	0.45 mm.

Precauciones

No se debe agregar agua a la mezcla. Proteger la aplicación de la lluvia durante las primas horas (aprox. 5 horas a 20 ºC).
Se deben evitar excesos de material en los cantos y aristas.
En fachadas y altas temperaturas, se recomienda curar con agua las primeras 48 hrs. una vez endurecido el producto.
Lavar con agua abundante antes de que el producto endurezca ya que una vez endurecido se requerirá de equipo mecánico para retirarlo.
La uniformidad de color final entre lotes diferentes puede variar ligeramente.
Donde la apariencia del acabado sea muy importante asegúrese de usar el mismo número de lote.

Medidas de Seguridad

Usar guantes, gafas de protección y respiradores para polvos en su manipulación.
En caso de contacto con la piel, lavar con abundante agua y jabón.
En caso de contacto con los ojos, lavar inmediatamente con agua abundante durante 15 minutos y acudir al médico.
Para mayor información y en caso de derrames, consulte la hoja de seguridad.

Almacenamiento

Seis (6) meses en su envase original bien cerrado, en lugar fresco, seco y bajo techo, protegido de humedad y congelación.

Advertencia

Los productos **Sika** han sido desarrollados con altos estándares de calidad y de acuerdo a nuestra amplia experiencia. Los productos fabricados por **Sika,** tal como se venden, cumplen los fines para los cuales han sido fabricados. No obstante, no se responde por variaciones en el método de empleo, por condiciones en que sean aplicados, cuando la vigencia del producto esté vencida, si son utilizadas en forma que afecten la salud o cualquier patente de propiedad de otros. Para su uso consulte las instrucciones y tome en cuenta las precauciones que en ellas se establece. Para usos especializados o cuando surjan dudas respecto al uso o aplicación de este producto, consulte a nuestro **Departamento de Soporte Técnico al 01 800 123 7452.**

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